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*Over Two Decades Of Innovation, Quality & Service*



## Solutions to Oil Contamination

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### Industries

Mining, Automobile,  
Engineering, Oil & Gas,  
Shipping, Aircraft, Power  
Generation, Cement, Steel,  
Plastic & Rubber Moulding.

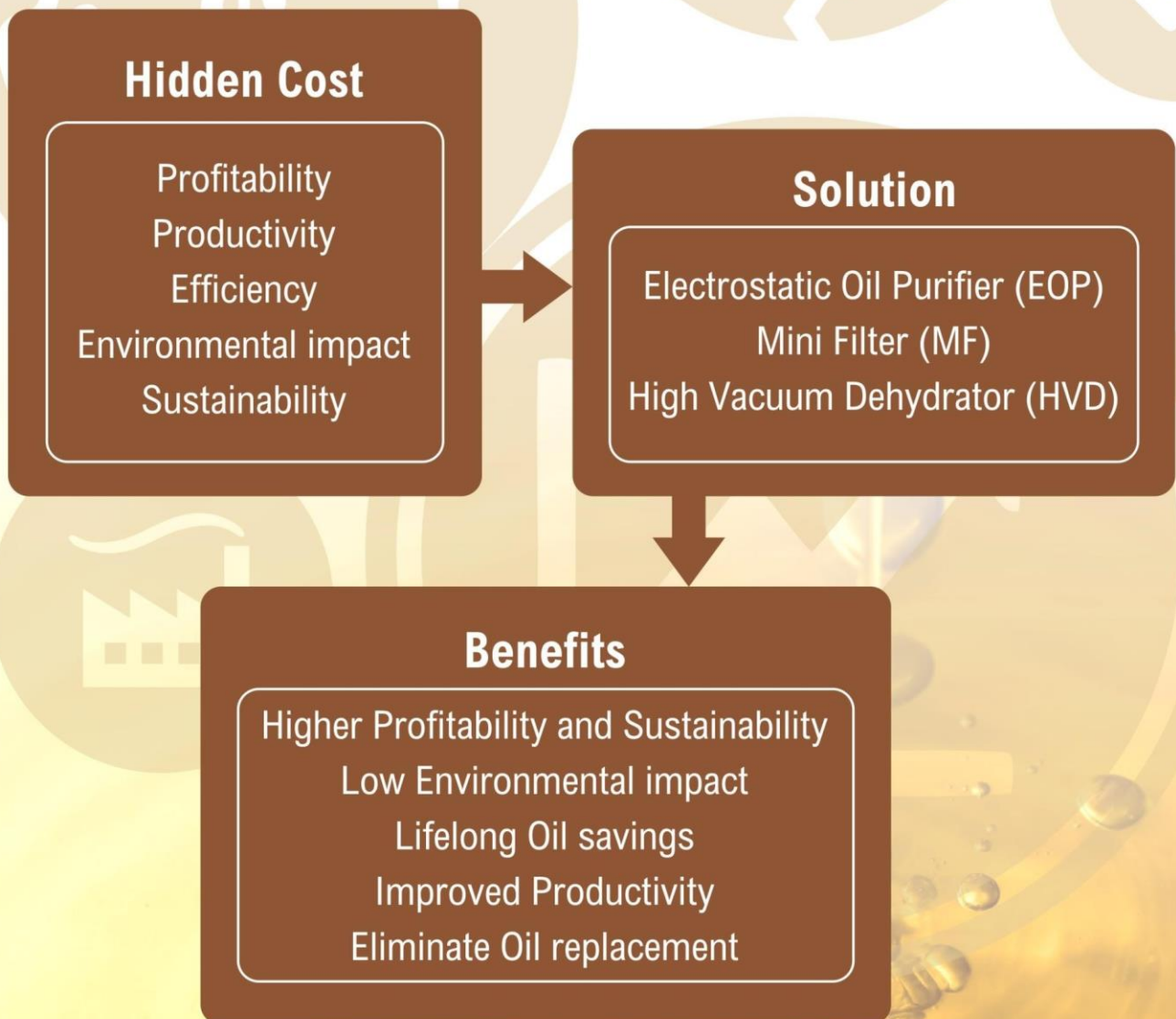


**HY-PURE : A sustainable solution for Oil contamination**

# Does Oil contamination affect you?

Over **95%** of hydraulic failures are the result of **dirty Oil**.  
**Oil** does not wear out.....it becomes **Contaminated**.

The result is  
**Systems Malfunction and Catastrophic Degradation**



Our solutions effectively remove **99.9%** of **Moisture, Oxidation Products, Varnish, Ultrafine Particles** and other **Contaminants** from Oil.

*Never change your Oil again!*

# Electrostatic Oil Purifier

Unlike how a human body can purify contaminated blood, a machine cannot purify contaminated Oil.

However with our Electrostatic Oil Purifier, you can always have clean Oil, maintaining your machine's performance & efficiency. It is an elegant, modular & comparatively lightweight machine based on electrostatic Oil cleaning principal reaching sub micronic level cleanliness.

**Proven Hydraulic Circuit never fails on it's own**

## Oil Contamination



**Oxidation**



**Varnish (Liquid)**



**Tar (Semi solid)**



**Sludge (Solid)**

## Causes

Internally generated contamination  
Airborne dust, dirt, rust in the environment  
Metal particles (abrasive wear, corrosion, surface fatigue etc.)

## Dangers

Cycle time variance & Increase in rejections  
Premature system failure & High downtime  
Viscosity change: System wear & tear  
High environmental cost of disposal



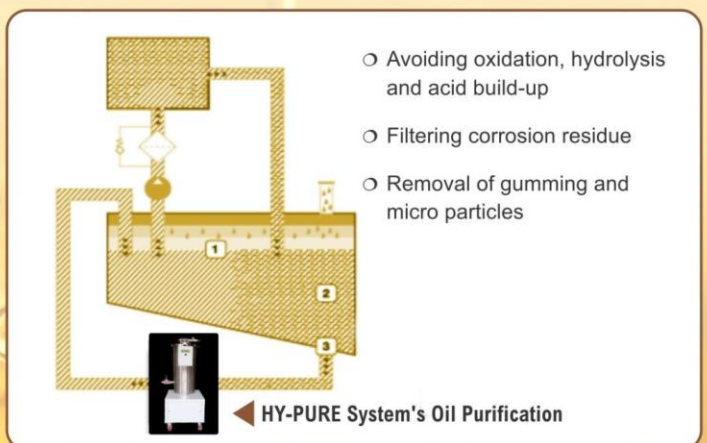
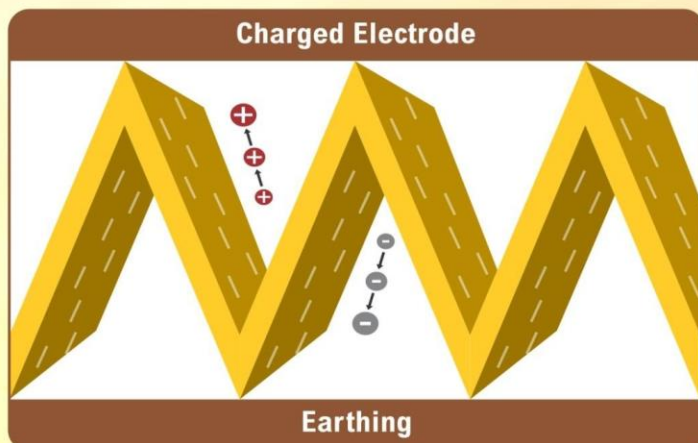
**Electrostatic Oil Purifiers remove contamination at the oxidation stage preventing machine damage**

- Removes contamination of < 1 micron
- Economy of scale, unlike conventional filters
- Operates even at 1000 ppm moisture contamination
- Protects soluble additives
- Clean Oil can be reused indefinitely

## The Economics of Recycling Oil

- No Oil change: 90-95% savings in new Oil
- Reduction in downtime of machinery
- Increased production nos. & Decreased no. of rejects
- Payback period less than one year\*
- Low operation & maintenance cost (< 1 unit/ 24 hrs.)

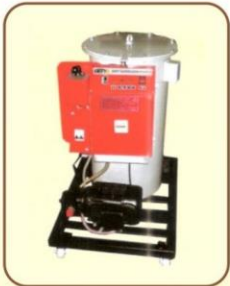
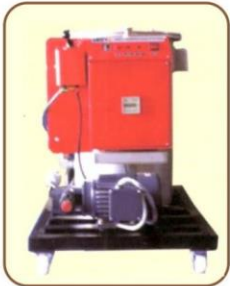
## The Principle



- A multipass Oil purification system based on electrostatic principles
- High voltage (20 Kv) is applied across the Oil via electrodes
- Contaminants become charged and adhere to collectors.
- Maintains Oil at ISO 4406 / NAS 1638 standards
- We have developed a SMPS based High Frequency Modulation using MOSFET technology to generate 18 to 20 Kv at 80000 Hz with a Fold Back System. (Proprietary technology) This technology can minimize water contamination interference upto 1000 ppm.

*Worlds fastest electrostatic purification system*

# Electrostatic Oil Purifier



Machine Specification			
Capacity (Ltr.)	Dimension (mm)	Weight (kg)	Pump Flow Rate (LPM@1440 RPM)
10	400 x 250 x 920	40	2-5
25	400 x 400 x 775	60	5-10
50	400 x 400 x 1050	80	10-15
100	600 x 600 x 1150	120	15-20
200	1250 x 600 x 1150	185	30-40



## Power

230 v. 50 Hz. AC. 1 Phase  
415 v.50 Hz. AC. 3 Phase  
110 v.60 Hz. AC. 1 Phase (U.S. Standard)  
12 V./24 V DC

## Inlet Oil Conditions & Limitations

Temperature < 100°C  
Viscosity <320 CST.  
Water Content <1000 ppm

### Type of Oil


☒ Transformer Oil, Lubricant Oil, Gear Oil, Compressor Oil, Hydraulic Oil & Turbine Oil

☐ Detergent based Oils like Engine Oils

## Oil Contamination Patch Test Kit

This Kit enables the determination of Oil cleanliness level before & after its filtration. The contamination level can be clearly judged by seeing the color of patch, by passing the Oil through a membrane of 'sub-micronic pores'.

### Result

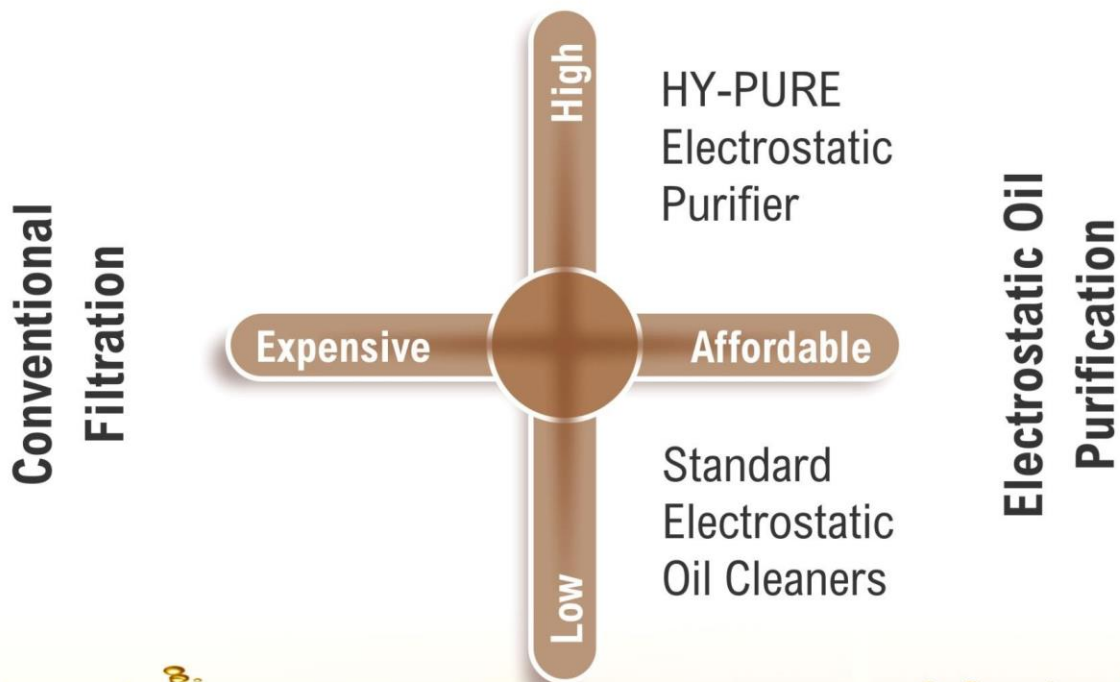


Heavily Contaminated ← → Purified Oil

Make Oil your asset

# Our Competitive Advantage

## Ability to Superclean Oil at 1000 ppm moisture



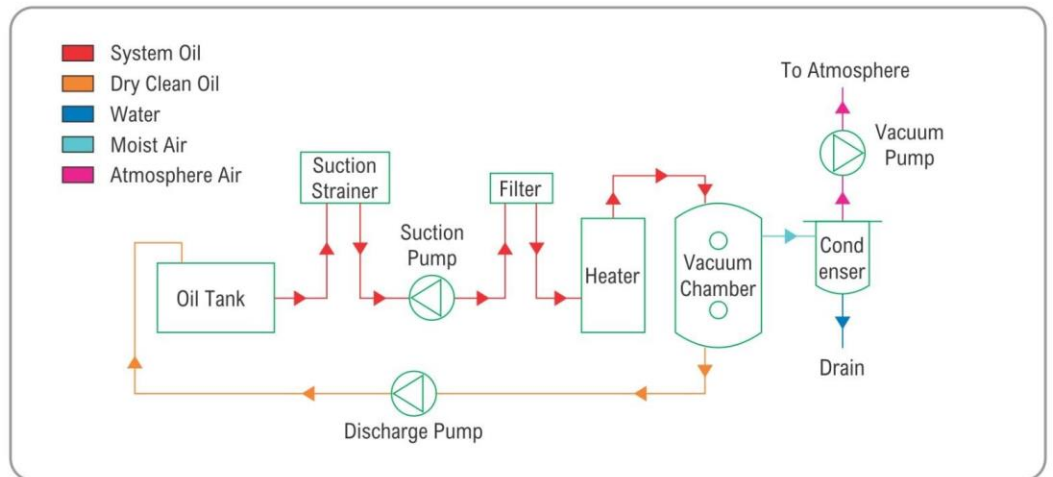
## Mini Filter



- World's lightest and most compact filtration system
- Range from 3 microns to 25 microns spin on filters
- Weighs only 15 Kgs
- L 350 X H 550 X W 280 mm
- Power requirements: 110 V, 60 Hz, or 230 V, 50 Hz and 24 V DC
- Pump flow rate 10 LPM
- Approved by MNC for onsite usage
- Comes with choking indicator

*World's lightest and most compact filtration system*

# High Vacuum Dehydrator



## Technical Data

Inlet connection	: ½" BSP
Outlet connection	: ¾" BSP
Circulation flow rate	: 15 to 20 LPM (50 Hz)
Heater power	: 6 KW
Filter type	: Suction Strainer
Viscosity	: 10...320 CST
Dewatering rate	: 1 Ltr / Hr
Protection class	: IP 65
Ambient temperature	: 0° C to + 50° C
Fluid temperature	: 45° C (Depending on altitude of site)
Operating Vacuum	: Max 760 mmhg (Depending on altitude of site)
Supply Voltage	: 415 / 440 V 50 Hz 3 Phase 16 A
Dimensions	: L 1500 x W 900 x H 1500 mm
Weight	: 300 kgs approx

***Also available with Moisture Sensor, Particle Counter and EOP***

*The company reserves their rights to upgrade specifications to implement advances in technology.*

*We upgrade with technology*